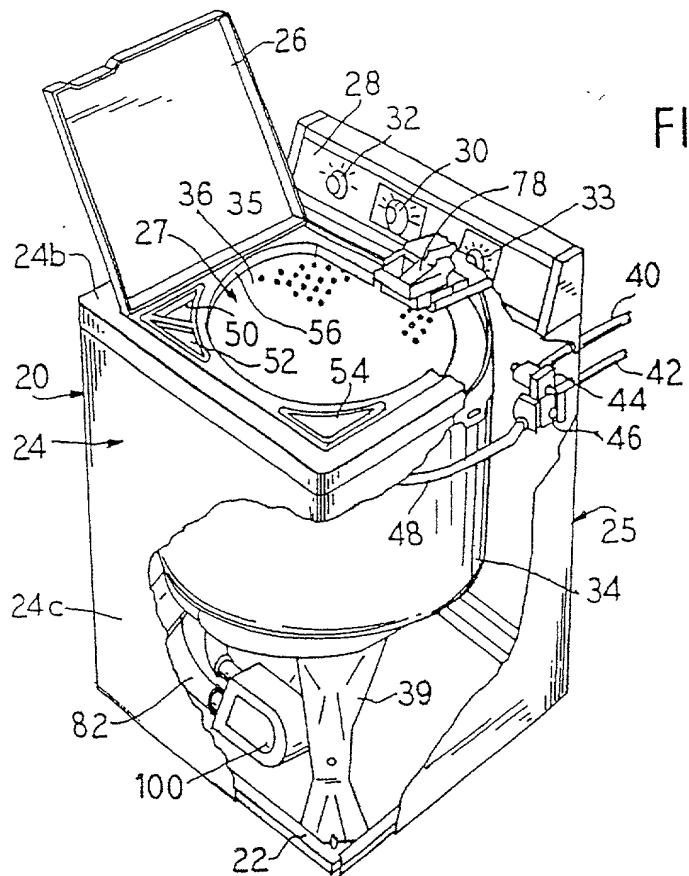


FIG. 1



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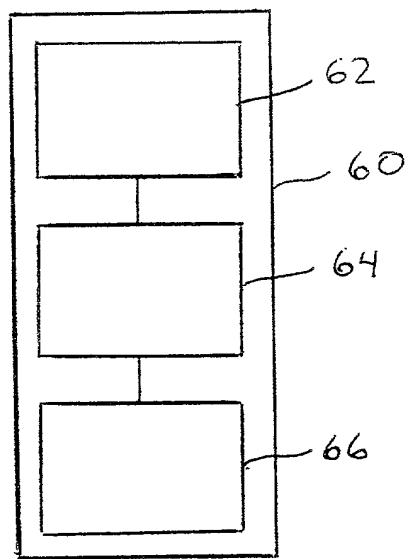


FIG. 5

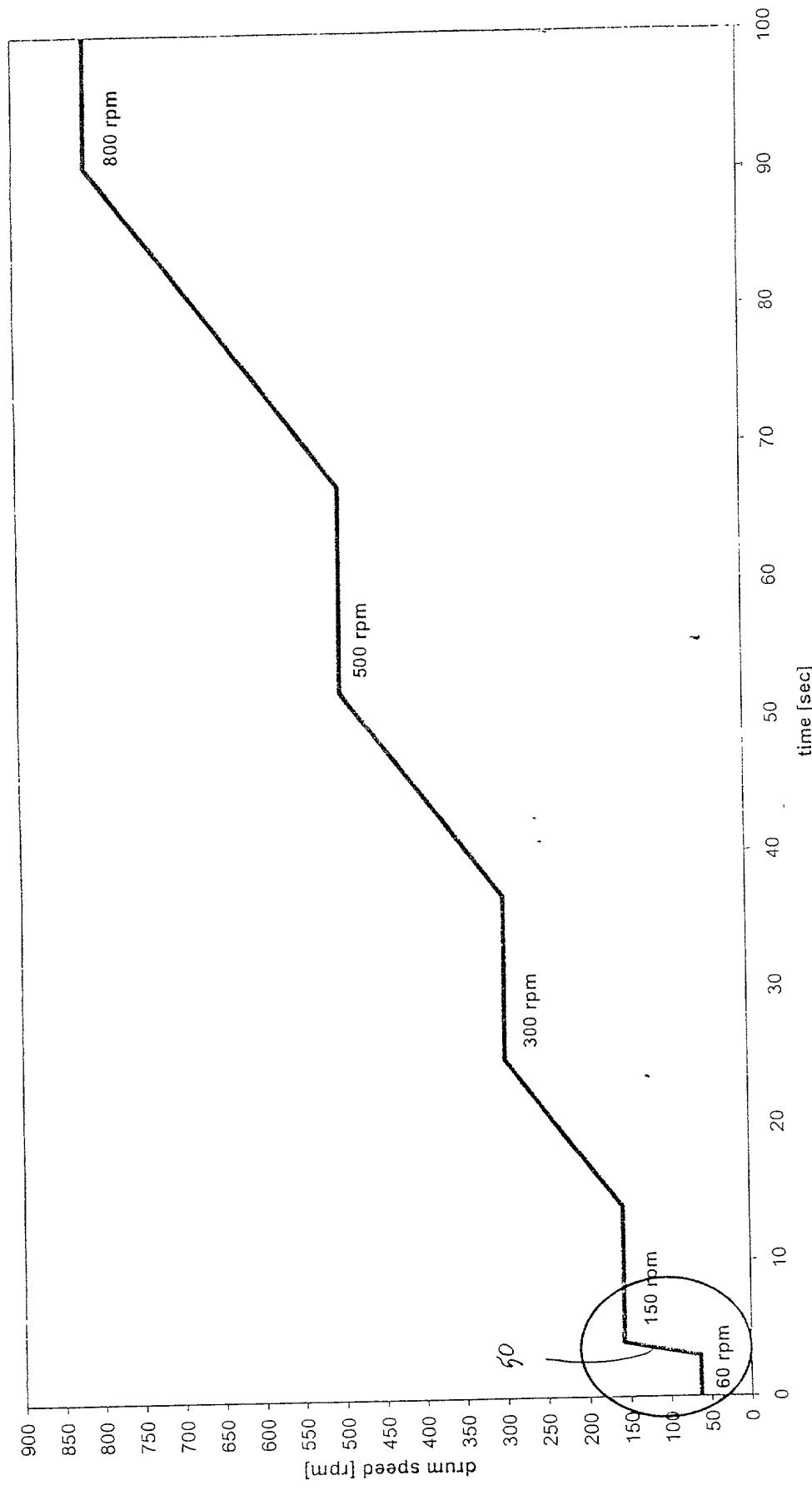


Fig. 2

10 20 30 40 50 60 70 80 90 100
— motor current — running average

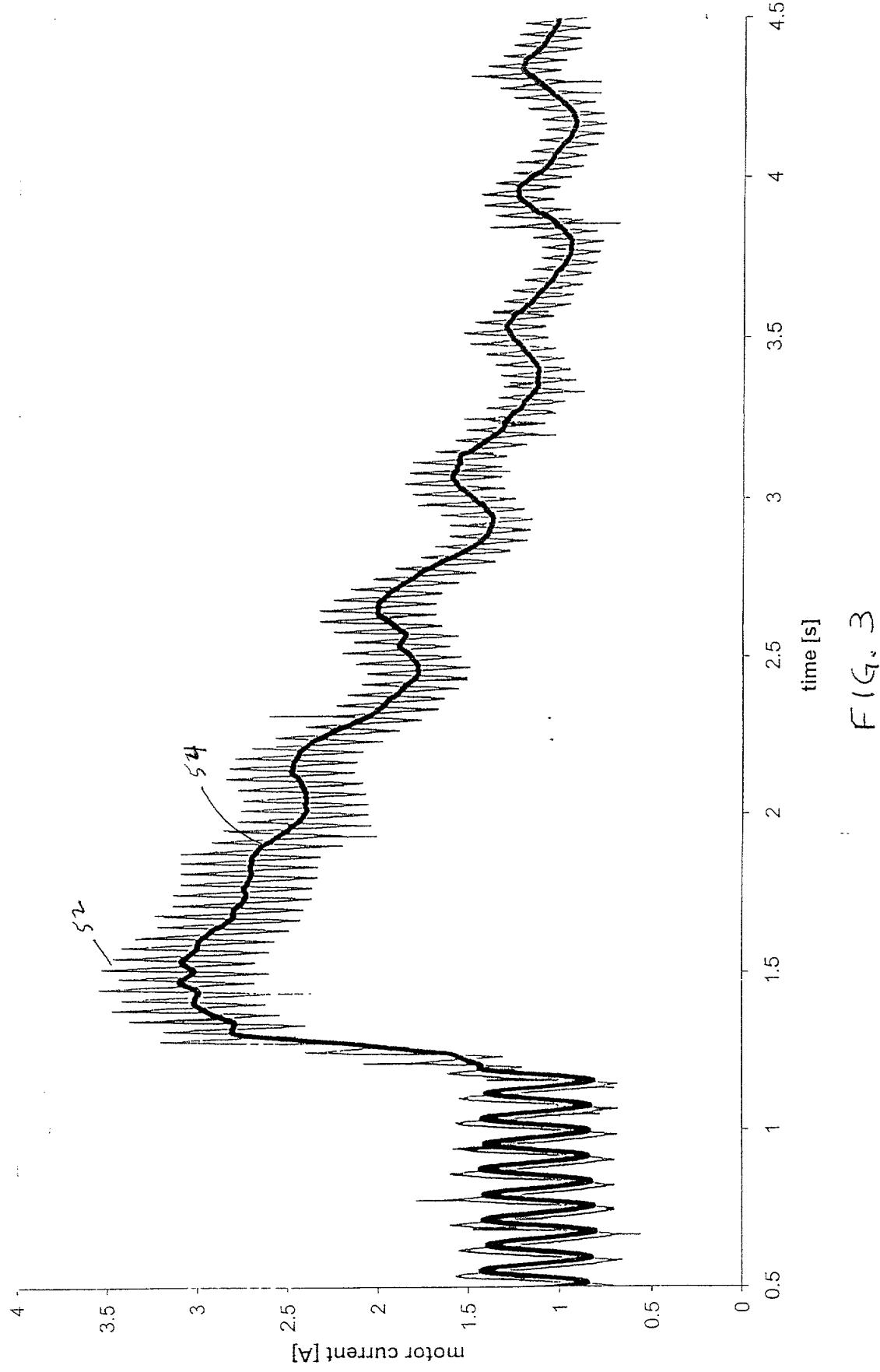


Fig. 3

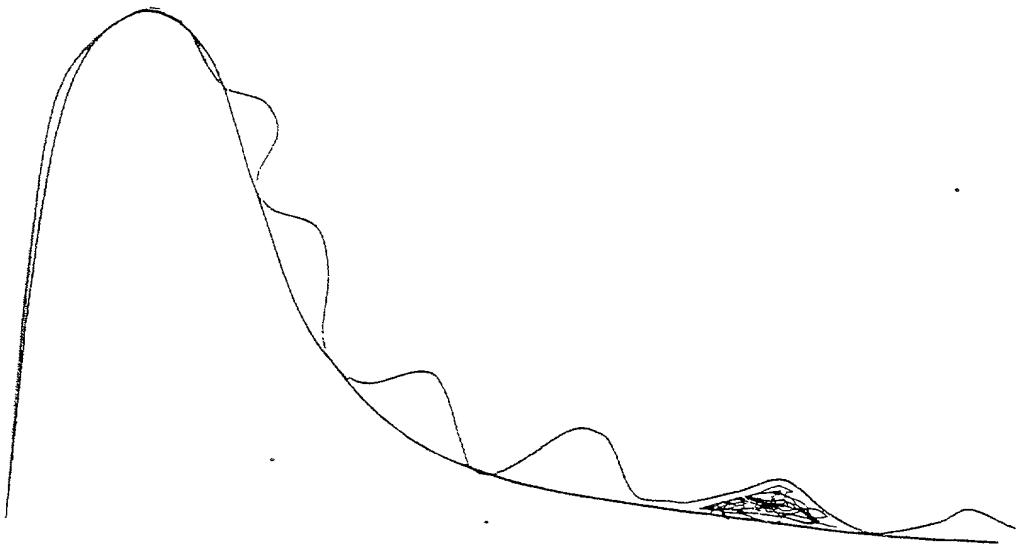


FIG. 4

0 5 6 3 5 8 4 E 0 6 2 0 0 A